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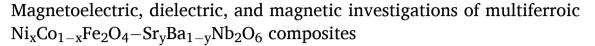
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# Research Papers



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Magnetoelectric ( $Ni_xCo_{1-x}Fe_2O_4$ )<sub>0.3</sub>—( $Sr_yBa_{1-y}Nb_2O_6$ )<sub>0.7</sub> composites with a 0–3 connectivity and different cation stoichiometries were synthesized via a classical mixed-oxide method. XRD patterns of all ceramics show reflections of the target phases  $Sr_yBa_{1-y}Nb_2O_6$  and  $Ni_xCo_{1-x}Fe_2O_4$ . The influence of stoichiometry of the ferrimagnetic and ferroelectric phase on the magnetoelectric behavior was studied on composites with composition of ( $Ni_xCo_{1-x}Fe_2O_4$ )<sub>0.3</sub>—( $Sr_0.5Ba_0.5Nb_2O_6$ )<sub>0.7</sub> and ( $NiFe_2O_4$ )<sub>0.3</sub>—( $Sr_yBa_{1-y}Nb_2O_6$ )<sub>0.7</sub>. The magnetic Curie temperature increases with nickel content. However, the saturation magnetizations as well as the Curie temperatures of the composites are always lower than the ones of bulk  $Ni_xCo_{1-x}Fe_2O_4$  samples. The maximum magnetoelectric coefficient ( $\alpha_{ME}$ ) rises with increasing nickel content from 40 (x=0) to 180  $\mu$ V Oe<sup>-1</sup> cm<sup>-1</sup> (x=1) in accordance with the dynamic magnetostriction coefficient. The evolution of  $\alpha_{ME}$  of ( $NiFe_2O_4$ )<sub>0.3</sub>—( $Sr_yBa_{1-y}Nb_2O_6$ )<sub>0.7</sub> composites shows an increase with strontium content up to y 0.5. Higher strontium content leads to a significant reducing of  $\alpha_{ME}$ .

## 1. Introduction

Multiferroic materials exhibit two or more ferroic orders. They are of special interest because of their potential applications as e.g. memories, spintronic, sensors, and in biomedical purposes [1,2]. Recently, Zi et al. [3] have reported on a low-frequency communication device based on the magnetoelectric effect. Coupling between ferro-/ferrimagnetism and ferroelectricity results in the co-called magnetoelectric (ME) effect in which the electrical polarization is affected by a magnetic field and vice versa. Most of the single-phase ME compounds (e. g. TbMn<sub>2</sub>O<sub>5</sub>, BiMnO<sub>3</sub>) show a small ME effect and/or it appears at low temperatures [4,5]. However, Veena et al. [6] have recently reported on large magnetoelectric coupling at room temperature in Sr<sub>2</sub>FeNbO<sub>6</sub>. On the other hand, composite materials with separate ferro-/ferrimagnetic and ferroelectric phases often show a strong magnetoelectric response at room temperature, which is essential for technical applications [7,8]. Furthermore, in magnetoelectric composite materials, the ME effect can be tuned by changing the stoichiometry of each single phase and by varying the molar ratio between the ferro-/ferrimagnetic and ferroelectric phase [9, 10,11,12]. The coupling between those two phases is mediated by their interfaces and the magnetoelectric effect can be understood as a product property between those ferroic orders [13]. The two different phases

composite materials can be arranged in e.g. 0–3 (particles surrounded by a matrix), 2–2 (layers), and 1–3 (pillars in a matrix) dimensionalities [14]. Lead-free 0–3 magnetoelectric composites based on BaTiO3 and MFe2O4 have been extensively investigated [9,15-22]. In comparison, composites with the relaxor ferroelectric  $\text{Sr}_y\text{Ba}_{1-y}\text{Nb}_2\text{O}_6$  (0.25  $\leq y \leq$  0.75) have been only rarely studied [23–31]. In contrast to composites with BaTiO3, the ferroelectric phase of  $\text{Sr}_y\text{Ba}_{1-y}\text{Nb}_2\text{O}_6$  in composites is stable even after sintering at high temperatures [32–34]. Ferroelectric  $\text{Sr}_y\text{Ba}_{1-y}\text{Nb}_2\text{O}_6$  crystallized in the open tungsten-bronze structure and shows a diffuse phase transition (DPT) between roughly 313–473 K, depending on y [35–39]. The piezoelectric coefficient also depends on the Sr/Ba ratio (y) [40]. The influence of the stoichiometry of the ferroelectric and ferro-/ferrimagnetic phases on the magnetoelectric output is less well studied [41,42].

The aim of this work is to investigate the influence of the cation stoichiometry of the ferrimagnetic and the ferroelectric phases of  $({\rm Ni}_x{\rm Co}_{1-x}{\rm Fe}_2{\rm O}_4)_{0.3}-({\rm Sr}_y{\rm Ba}_{1-y}{\rm Nb}_2{\rm O}_6)_{0.7}$  composites on the magneto-electric output. The samples were synthesized by the conventional mixed-oxide method. Phase evolution and microstructure of the composite ceramics were monitored by XRD, SEM, and EDX. The magneto-electric behavior was investigated depending on  ${\rm H}_{\rm DC}$ , frequency of  ${\rm H}_{\rm AC}$  and composition. The Curie temperatures were determined by

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thermomagnetometric measurements. Moreover, the samples were characterized by impedance spectroscopy and magnetic measurements.

#### 2. Experimental

### 2.1. Material preparation

(Ni $_x$ Co $_{1-x}$ Fe $_2$ O<sub>4</sub>) $_{0.3}$ -(Sr $_{0.5}$ Ba $_{0.5}$ Nb $_2$ O<sub>6</sub>) $_{0.7}$  composites with varying Ni/Co contents x=0, 0.25, 0.5, 0.75, and 1 (= 20.3 wt% Ni $_x$ Co $_{1-x}$ Fe $_2$ O<sub>4</sub>) were prepared. Additionally, we also prepared (NiFe $_2$ O<sub>4</sub>) $_{0.3}$ -(Sr $_y$ Ba $_{1-y}$ Nb $_2$ O<sub>6</sub>) $_{0.7}$  composites with different Sr/Ba ratios y=0.3, 0.5, 0.6, and 0.7 (= 19.7 - 20.7 wt% NiFe $_2$ O<sub>4</sub>).

The composites were synthesized by a classical mixed oxide synthesis as described in our previous paper [31]. The oxides and carbonates were mixed in a planetary mill for 4 h using polyamide jars, ZrO2-balls, and propan-2-ol. To prepare Ni<sub>x</sub>Co<sub>1-x</sub>Fe<sub>2</sub>O<sub>4</sub>, NiO (Berlin—Chemie, puriss.), Co<sub>2</sub>O<sub>3</sub> (Alfa Aesar, 99.7%) and Fe<sub>2</sub>O<sub>3</sub> (Alfa Aesar, 99.9%) were mixed in the desired molar ratio. After filtering and drying the mixture was calcined in static air at 1423 K for 2 h (heating rate 10 K min<sup>-1</sup>). Sr<sub>v-1</sub> Ba<sub>1-v</sub>Nb<sub>2</sub>O<sub>6</sub> was synthesized by mixing stoichiometric amounts of BaCO<sub>3</sub> (Merck, > 98.5%), SrCO<sub>3</sub> (Sigma-Aldrich, 99.9%), and Nb<sub>2</sub>O<sub>5</sub> (Alpha Aesar, 99.9%) and calcining for 5 h at 1473 K (y = 0.3 and 0.5), 1573 K (y = 0.6), and 1703 K for 30 h (y = 0.7) (heating rate 5 K min<sup>-1</sup>) to get phase pure powders (Fig. S1, supporting information). Composite powders were prepared by mixing Ni<sub>x</sub>Co<sub>1-x</sub>Fe<sub>2</sub>O<sub>4</sub> and Sr<sub>v</sub>Ba<sub>1-v</sub>Nb<sub>2</sub>O<sub>6</sub> powders to the target composition  $(Ni_xCo_{1-x}Fe_2O_4)_{0.3}-(Sr_yBa_{1-y}Nb_2O_6)_{0.7}$ . The resulting composite powders were mixed with 10 wt% of a saturated aqueous polyvinyl alcohol (PVA) solution as a pressing aid and uniaxially pressed at about 110 MPa into pellets (green density: 3.0 g cm<sup>-3</sup>). These pellets were placed on a ZrO<sub>2</sub> fibre mat and sintered to ceramic bodies between 1273 and 1473 K (heating-/cooling rate 5 K min<sup>-1</sup>) with a soaking time of 1 h.

## 2.2. Characterization

X-ray powder diffraction were carried out on a Bruker D8-Advance diffractometer at room temperature, equipped with a one-dimensional silicon strip detector (LynxEyeTM) using Cu-K $_{\alpha}$  radiation and a counting time of 1 s per data point. Scanning electron microscope images were collected with a Phenom ProX SEM in backscattered electron mode (BSE). Thermal analyses were performed with a heating-/cooling rate of 10 K min<sup>-1</sup> in flowing nitrogen (75 ml min<sup>-1</sup>) using a TA Instruments TGA 550 thermobalance (weighing precision 0.01 %). To determine the magnet transition temperature (Curie point), a bar magnet was placed underneath the balance [43]. A Quantum Design PPMS9 system was used for magnetic and magnetoelectric measurements. Magnetic hysteresis loops were taken at 300 K with magnetic DC field cycling between ±90 kOe. For magnetoelectric and impedance measurements, ceramic samples were sputtered on both sides with 100 nm thick gold electrodes using a Cressington Sputter Coater 108auto. For magnetoelectric measurements the samples were electrically poled along the thickness direction for 18 h at room temperature applying an electric field of about 7 kV cm<sup>-1</sup> with a current limit of 0.1 mA. Magnetoelectric measurements were performed using a self-made setup [9] with the magnetic DC field parallel to the electrical polarization and a small AC driving field of about 8 Oe was superimposed collinear to the static field by a solenoid. The in-phase voltage (U<sub>ME</sub>) was recorded by a lock-in technique. The magnetoelectric coefficient ( $\alpha_{ME}$ ) was calculated as  $\alpha_{\rm ME} = U_{\rm ME} \cdot (H_{\rm AC} \cdot d)^{-1}$  ( $d = {\rm sample \ thickness}$ ). The thickness of the ceramic samples was between 0.95 and 1.02 mm. The magnetoelectric performance was investigated at 300 K in a DC field cycling between  $\pm 15$  kOe at  $\nu(H_{AC}) = 900$  Hz. Frequency-dependent measurements were done at the DC field at which the maximum of  $\alpha_{\mbox{\scriptsize ME}}$  was found. An Impedance Analyzer 4192A (Hewlett Packard) was used for impedance measurements.

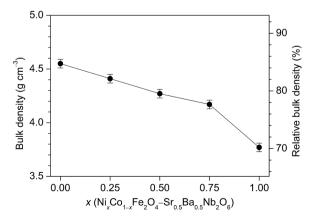
#### 3. Results and discussion

### 3.1. $(Ni_xCo_{1-x}Fe_2O_4)_{0.3}-(Sr_{0.5}Ba_{0.5}Nb_2O_6)_{0.7}$ composites

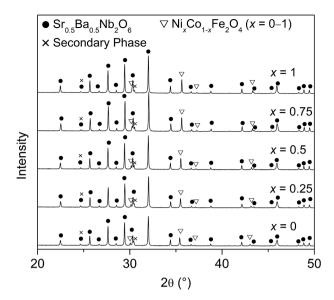
After pressing to pellets, the composite powders were sintered in static air at 1373 K for 1 h (heating-/cooling rate: 5 K min $^{-1}$ ). The bulk densities of the black ceramic bodies were calculated from their weight and geometric dimension and the relative bulk densities were related to 5.37 g cm $^{-3}$ , calculated from the single crystal densities of  $\rm Sr_{0.5}Ba_{0.5}Nb_2O_6$  and  $\rm Ni_xCo_{1-x}Fe_2O_4$  considering their nominal molar fractions [44]. The  $\rm (Ni_xCo_{1-x}Fe_2O_4)_{0.3}-(Sr_{0.5}Ba_{0.5}Nb_2O_6)_{0.7}$  ceramic bodies reveal an increase in density with increasing cobalt content (Fig. 1), e.g. for x=1 a relative density of 71(1)% was achieved, whereas composites with x=0 reached 83(1)%.

Fig. 2 shows the XRD patterns after sintering of compacted (Ni<sub>x</sub>Co<sub>1-x</sub>Fe<sub>2</sub>O<sub>4</sub>)<sub>0.3</sub>–(Sr<sub>0.5</sub>Ba<sub>0.5</sub>Nb<sub>2</sub>O<sub>6</sub>)<sub>0.7</sub> composite powders at 1373 K. The composite ceramics reveal reflections of cubic Ni<sub>x</sub>Co<sub>1-x</sub>Fe<sub>2</sub>O<sub>4</sub> (JCPDS #01–074–2081 [NiFe<sub>2</sub>O<sub>4</sub>], #00–022–1086 [CoFe<sub>2</sub>O<sub>4</sub>]) and tetragonal Sr<sub>0.5</sub>Ba<sub>0.5</sub>Nb<sub>2</sub>O<sub>6</sub> (JCPDS #01–074–6520). Weak reflections at 24.7° and 30.5° indicate the formation of a secondary phase (2 - 4 wt %). According to EDX results and previous investigations [31], this secondary phase can be described as orthorhombic M<sub>0.4</sub>Fe<sub>0.6</sub>Nb<sub>2</sub>O<sub>6</sub> (M= Ni/Co) (JCPDS #01–075–2158/ #01–076–2354) with columbite structure which change to a tetragonal rutile structure [JCPDS #01–077–1290/ #01–076–2355] after sintering at 1423 and 1473 K.

Fig. 3 shows the microstructure of selected composite ceramics. Due to the BSE mode of the SEM images, light grey grains represent Sr<sub>0.5</sub>Ba<sub>0.5</sub>Nb<sub>2</sub>O<sub>6</sub> and the dark ones correspond to Ni<sub>x</sub>Co<sub>1-x</sub>Fe<sub>2</sub>O<sub>4</sub> and secondary phases, respectively. Representative EDX spectra are shown in Fig. S2 (supporting information) confirming the formation of  $Sr_{0.5}Ba_{0.5}Nb_2O_6$  and  $Ni_xCo_{1-x}Fe_2O_4$  grains. Measurements on several large grains point to a possible iron doping (< 1 at.%) of the Sr<sub>0.5</sub>Ba<sub>0.5</sub>Nb<sub>2</sub>O<sub>6</sub> phase, whereas traces of Sr and Nb in the Ni<sub>x</sub>Co<sub>1-x</sub>Fe<sub>2</sub>O<sub>4</sub> spectrum are most likely caused by the large interaction volume of the electron beam compared to the small grain size. The EDX spectra of the secondary phase reveal a composition of about  $M_{0.4}$ Fe<sub>0.6</sub>Nb<sub>2</sub>O<sub>6</sub> (M = Ni/Co), as aforementioned. The sporadic grains of the secondary phase show an irregular shape up to about 3 µm in all samples. After sintering at 1373 K, the Ni<sub>x</sub>Co<sub>1-x</sub>Fe<sub>2</sub>O<sub>4</sub> phase forms irregular and pyramidal-/ octahedral-like grains with dimensions between  $0.5-3 \mu m$  for x=1-0.75 and 0.8 - 5  $\mu m$  for x = 0. The  $Sr_{0.5}Ba_{0.5}Nb_2O_6$  grains show a globular-/irregular shape between  $1-6 \mu m$  for x=1 which slightly grows to 1-9 µm for x=0. Besides these globular grains, we also observed the appearance of pillar-like Sr<sub>0.5</sub>Ba<sub>0.5</sub>Nb<sub>2</sub>O<sub>6</sub> grains in samples with cobalt-substituted NiFe<sub>2</sub>O<sub>4</sub>. The pillars have dimensions of about 3  $-8\times1.5-3$  µm and the fraction of the pillars moderately increases with increasing cobalt substitution in Ni<sub>x</sub>Co<sub>1-x</sub>Fe<sub>2</sub>O<sub>4</sub>. The formation of pillar-



**Fig. 1.** Bulk densities of  $(Ni_xCo_{1-x}Fe_2O_4)_{0.3}$ – $(Sr_{0.5}Ba_{0.5}Nb_2O_6)_{0.7}$  composite ceramic bodies after firing at 1373 K for 1 h (heating-/cooling rate 5 K min<sup>-1</sup>).



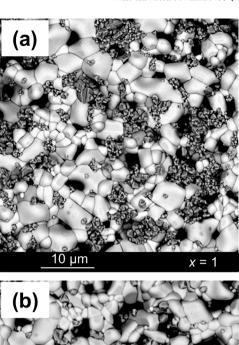
**Fig. 2.** Room-temperature XRD patterns of  $(Ni_xCo_{1-x}Fe_2O_4)_{0.3}$ – $(Sr_{0.5}Ba_{0.5}$   $Nb_2O_6)_{0.7}$  powdered composite ceramics after sintering at 1373 K for 1 h (heating-/cooling rate 5 K min<sup>-1</sup>).

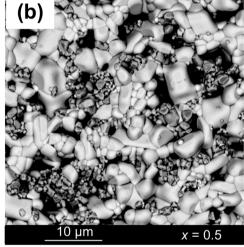
like grains was also observed in pure  $Sr_{0.5}Ba_{0.5}Nb_2O_6$  ceramics sintered at high temperatures [45].

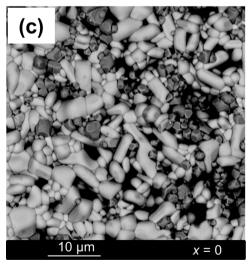
#### 3.1.1. Magnetic and dielectric behavior

Fig. 4 shows the field-dependent magnetization curves at 300 K of  $(Ni_xCo_{1-x}Fe_2O_4)_{0.3}$ — $(Sr_{0.5}Ba_{0.5}Nb_2O_6)_{0.7}$  ceramics sintered at 1373 K. Data have been normalized with respect to the nominal  $Ni_xCo_{1.x}Fe_2O_4$  fraction. Magnetization data with respect to the sample mass are shown in Fig. S3 (supporting information). The occurrence of hystereses is due the ferrimagnetic properties of the  $Ni_xCo_{1.x}Fe_2O_4$  phase. The coercivity values (inset in Fig. 4) increase with cobalt content from 29 to 260 Oe, because of the higher magnetocrystalline anisotropy constant of  $Co^{2+}$  compared to  $Ni^{2+}$  [46–48]. The saturation magnetizations ( $M_s$ ) were calculated by extrapolating the magnetization at high fields to H=0 because of the presence of small amounts of paramagnetic secondary phases ( $M_{0.4}Fe_{0.6}Nb_2O_6$  (M=Ni/Co)) [33,49,50]. As expected, the saturation magnetization at 300 K of the composite ceramics raises with decreasing x from 46.1(2) to 76.7(3) emu  $g^{-1}$  (1.93(1) - 3.22(1)  $\mu_B$  f. u.  $^{-1}$ ) (Fig. 5).

The increase of M<sub>s</sub> with cobalt substitution is not only due to different magnetic moments of Ni<sup>2+</sup> (2  $\mu_B$ ) and Co<sup>2+</sup> (3  $\mu_B$ ), but it also reflects that NiFe<sub>2</sub>O<sub>4</sub> is an inverse spinel, whereas CoFe<sub>2</sub>O<sub>4</sub> crystallized in a partly inverse spinel structure [51]. However, the M<sub>s</sub> values of the composites are slightly lower than the values of 49.7(2) - 89.4(2) emu  $g^{-1}$  (2.09(1) - 3.76(1)  $\mu_B$  f.u.  $^{-1})$  for pure bulk  $Ni_xCo_{1\cdot x}Fe_2O_4$  samples, which also increases with  $Co^{2+}$  content. The slightly lower  $M_s$  values of the composites are caused by the formation of the aforementioned secondary phases primarily leading to cation vacancies in the ferrite grains (Fe/M  $\neq$  2, M = Ni, Co) and to a small reduction of the  $Ni_xCo_{1-x}Fe_2O_4$ amount in the composites. In generally, the development of the saturation magnetization of spinel ferrites with Fe/M  $\neq$  2, compared to stoichiometric ferrites, is affected by the change of the inversions parameter (rearrangement of the metal cation over the tetragonal and octahedral sites) [52] and the weakening of the superexchange interaction is due the formation of metal vacancies and resulting oxygen vacancies. To investigate this effect, we prepared MFe<sub>2</sub>O<sub>4</sub> (M = Ni/Co) ceramics with different Fe/M ratios from 1.90 to 2.22. Fig. S4 (supporting information) shows their evolution of the saturation magnetization. A ratio higher than 2 leads to smaller M<sub>s</sub> values for CoFe<sub>2</sub>O<sub>4</sub> samples, whereas for NiFe2O4 a slight increase can be obtained, in accordance with investigations by Shafer [53]. In contrast samples with



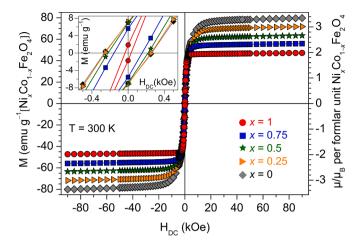




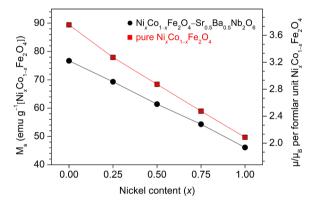
**Fig. 3.** SEM-BSE images of selected  $(Ni_xCo_{1-x}Fe_2O_4)_{0.3}-(Sr_{0.5}Ba_{0.5}Nb_2O_6)_{0.7}$  ceramic bodies sintered at 1373 K for 1 h. a) x=1, b) x=0.5, c) x=0.

a Fe/M ratio lower than 2 show lower  $M_s$  values in both cases [54]. This effect is more pronounced for  $CoFe_2O_4$  samples and reflects the  $M_s$  development between the composites and pure  $Ni_xCo_{1-x}Fe_2O_4$  ceramics (Fig. 5). These findings suggest an iron deficiency (Fe/M < 2) of the ferrite phase in the composites.

Not only the saturation magnetization but also the Curie

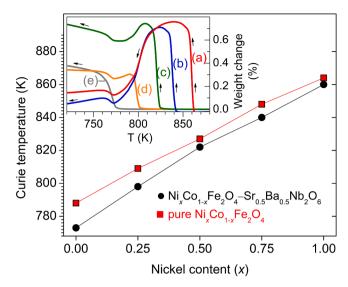


**Fig. 4.** Magnetization at 300 K for  $(Ni_xCo_{1-x}Fe_2O_4)_{0.3}$ – $(Sr_{0.5}Ba_{0.5}Nb_2O_6)_{0.7}$  composite ceramics sintered at 1373 K for 1 h. The inset shows M versus H in a small field range. The magnetization values are given with respect to the nominal  $Ni_xCo_{1-x}Fe_2O_4$  content.



**Fig. 5.** Dependence of  $M_s$  on the nickel content (x) of  $(Ni_xCo_{1-x}Fe_2O_4)_{0.3}$ – $(Sr_{0.5}Ba_{0.5}Nb_2O_6)_{0.7}$  composites and  $Ni_xCo_{1-x}Fe_2O_4$  ceramic samples sintered at 1373 K for 1 h.

temperatures of spinel ferrites strongly depend on their composition. The development of the Curie temperature  $(T_c)$  (paramagnetic  $\leq$  ferrimagnetic transition) of the Ni<sub>x</sub>Co<sub>1-x</sub>Fe<sub>2</sub>O<sub>4</sub> phase in the composites sintered at 1373 K was measured in a thermobalance in which a magnet was placed underneath the furnace. In the ferrimagnetic state of the sample the magnet applied an extra attractive force on the hanging sample, resulting in an apparently higher weight. During cooling from the paramagnetic to the ferrimagnetic state a sudden rising weight can be observed at T<sub>c</sub> (see inset in Fig. 6) [30]. The Curie temperature was determined from the onset of this weight increase. As shown in Fig. 6, T<sub>C</sub> increases almost linearly with increasing nickel substitution (x) from 773(1) for CoFe<sub>2</sub>O<sub>4</sub> to 860(1) K for NiFe<sub>2</sub>O<sub>4</sub> in the composite ceramics. The Curie temperatures of Co- and Ni-ferrites are in good agreement with literature data [55,56]. According to the two sub-lattice model by Néel, the Curie temperature in spinels is mainly determined by the superexchange interaction (via an O<sup>2-</sup> ion) between the A and B sub-lattices, representing the cations on the tetrahedral (A) and octahedral (B) sites, respectively [57,58]. A weakening of the strength of the A - B exchange interaction results in a lower Curie temperature. The reported value for the exchange integral  $|J_{AB}|$  for NiFe<sub>2</sub>O<sub>4</sub> (-27.4 K) is higher than for  $CoFe_2O_4$  (-22.7 K) [59,60], meaning that the A-Binteraction is lower in  $CoFe_2O_4$ . The weakening of the A-B interaction in CoFe<sub>2</sub>O<sub>4</sub> is due to a change of the cation distribution between the A and B sites. NiFe2O4 is a complete inverse spinel, whereas CoFe2O4 crystallized in a partly invers structure [61]. Additionally, the larger



**Fig. 6.** Evolution of the Curie temperature depending on the nickel content (x) of (Ni<sub>x</sub>Co<sub>1-x</sub>Fe<sub>2</sub>O<sub>4</sub>)<sub>0.3</sub>–(Sr<sub>0.5</sub>Ba<sub>0.5</sub>Nb<sub>2</sub>O<sub>6</sub>)<sub>0.7</sub> composites and pure Ni<sub>x</sub>Co<sub>1-x</sub>Fe<sub>2</sub>O<sub>4</sub> ceramic samples sintered at 1373 K for 1 h. The inset shows the thermogravimetric measurements in flowing nitrogen (cooling rate 10 K min<sup>-1</sup>) of (Ni<sub>x</sub>Co<sub>1-x</sub>Fe<sub>2</sub>O<sub>4</sub>)<sub>0.3</sub>–(Sr<sub>0.5</sub>Ba<sub>0.5</sub>Nb<sub>2</sub>O<sub>6</sub>)<sub>0.7</sub> composite bodies in a magnetic field. x = 1 (a), 0.75 (b), 0.5 (c), 0.25 (d), 0 (e).

cation radius of  $Co^{2+}$  and thus an increase in the cubic lattice parameter for cobalt ferrite leads to larger interatomic distances, which also cause a reduction of the A-B exchange interaction strength [57,62,63].

It can further be seen that the Curie temperature of the ferrite phase in the composites is slightly lower than T<sub>C</sub> for pure Ni<sub>x</sub>Co<sub>1-x</sub>Fe<sub>2</sub>O<sub>4</sub> ceramics sintered under the same conditions, which was also observed by Ciomaga et al. [64]. This effect increases slightly with raising Co-substitution. As mentioned above, EDX analysis of the ferrite grains did not show any significant doping. Thus, we suppose that the slightly lower Curie temperatures can be explained by the formation of the secondary phase (M<sub>0.4</sub>Fe<sub>0.6</sub>Nb<sub>2</sub>O<sub>6</sub>) and the a small migration of iron into the Sr<sub>0.5</sub>Ba<sub>0.5</sub>Nb<sub>2</sub>O<sub>6</sub> grains in the composite ceramics which causes cation vacancies in the ferrite grains. Cation vacancies influence the cation distribution over the tetrahedral and octahedral sites and the strength of the A-B exchange interaction [54,65]. The Curie temperatures and the XRD patterns of the above-mentioned single phase NiFe<sub>2</sub>O<sub>4</sub> and CoFe<sub>2</sub>O<sub>4</sub> ceramics, sintered at 1373 K for 1 h, with different Fe/M ratios (1.90–2.22, M = Ni, Co) are shown in Fig. S5 and S6 (supporting information). It can be seen that a Fe/M ratio lower than 2 leads to a decreasing Curie temperature by 17(2) K for Fe/M = 1.90 in cobalt ferrite, whereas in nickel ferrite the Curie point does not significantly change. On the other hand, a Fe/M ratio higher than 2 causes an increase of  $T_C$  by 16(2) and 5(2) K (Fe/M = 2.22) for cobalt ferrite and nickel ferrite, respectively. These findings suggest that the ferrite phase in the composites exhibit an iron deficiency (Fe/M ratio < 2) which leads to slightly lower Curie temperatures of the composites compared to pure Ni<sub>x</sub>Co<sub>1-x</sub>Fe<sub>2</sub>O<sub>4</sub> samples.

Dielectric properties of the composites were investigated by impedance spectroscopy. The temperature dependence of  $\epsilon_r'$  and  $\tan \delta$  at a frequency of 1 kHz is shown in Fig. 7. The permittivity values increase with temperature.  $Sr_{0.5}Ba_{0.5}Nb_2O_6$  is a relaxor ferroelectric and shows a diffuse phase transition around 373-423 K (Curie-range [45,66]). In contrast to ceramics of pure  $Sr_{0.5}Ba_{0.5}Nb_2O_6$ , for which a broad maximum of the permittivity occurs (see also Fig. S7, supporting information) no such maximum were found for the composite ceramic samples. However, the permittivity curves reveal a weak shoulder or at least a significant change in the slope at around 373 K, which is more visible by plotting  $\epsilon_r{}^{\prime-1}$  vs. temperature (Fig. S8, supporting information) Rising  $\tan \delta$  values at high temperatures (inset in Fig. 7) are most

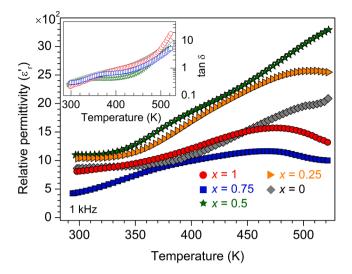


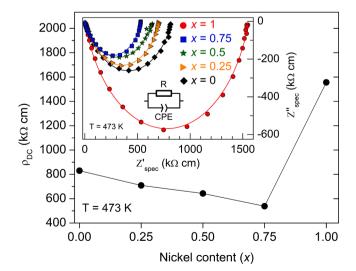
Fig. 7. Dependence of the real part of  $\epsilon_r'$  and  $\tan\delta$  (inset) on temperature at 1 kHz for  $(Ni_xCo_{1-x}Fe_2O_4)_{0.3}$ – $(Sr_{0.5}Ba_{0.5}Nb_2O_6)_{0.7}$  ceramic bodies sintered at 1373 K for 1 h. For the sake of clarity every 4th data point is represented by a symbol.

likely due to a decreasing resistivity of the samples.

Because of the low conductivities of the samples at room temperature ( $\sigma_{DC} << 10^{-7} \, \text{S cm}^{-1}$ ), the high-temperature impedance data were fitted by an equivalent circuit consisting of one resistance-capacitor (RC) element including a constant phase-shift element. The specific complex impedance ( $Z^*_{spec}$ ) for a single RC element is described by [67]:

$$Z_{spec}^* = \frac{\rho_{DC}}{1 + (i\omega\tau)^{\beta}} \tag{1}$$

where,  $\beta$  is the constant phase-shift (CPE) coefficient and  $\tau = \rho_{DC}\epsilon\epsilon_{0}$ . Cole-Cole plots of the specific impedance of the  $(Ni_{x}Co_{1-x}Fe_{2}O_{4})_{0.3}$ — $(Sr_{0.5}Ba_{0.5}Nb_{2}O_{6})_{0.7}$  magnetoelectric composites can be well described by one RC element (inset in Fig. 8). The calculated specific DC resistivities  $(\rho_{DC})$  of the  $(Ni_{x}Co_{1-x}Fe_{2}O_{4})_{0.3}$ — $(Sr_{0.5}Ba_{0.5}Nb_{2}O_{6})_{0.7}$  ceramics are similar for all samples.  $\rho_{DC}$  decreases slightly with increasing nickel content from  $8.30(2)\cdot10^{2}$  k $\Omega$ cm (x=0) to 5.38  $(3)\cdot10^{2}$  k $\Omega$ cm (x=0.75) and finally rises to  $15.56(3)\cdot10^{2}$  k $\Omega$ cm for x=1



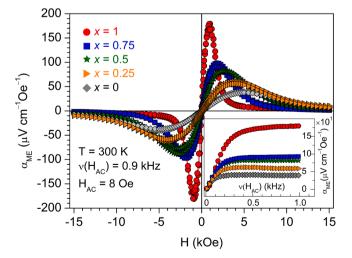
**Fig. 8.** Development of the specific DC resistivity with composition of  $(Ni_xCo_{1-x}Fe_2O_4)_{0.3}$ – $(Sr_{0.5}Ba_{0.5}Nb_2O_6)_{0.7}$  ceramic sintered at 1373 K for 1 h. The uncertainties of the data are smaller than the symbol size. The inset shows the Cole-Cole plots of the samples.

(Fig. 8). Due to the electrically leaky nature of ferrites, the DC resistivities of the composites are significantly lower compared to pure  $Sr_{0.5}Ba_{0.5}Nb_2O_6$  (83.71(7)·10<sup>2</sup> kΩcm).

### 3.1.2. Magnetoelectric properties

The magnetoelectric coefficient ( $\alpha_{ME}$ ) dependence on the static magnetic field ( $H_{DC}$ ) at 300 K for ( $Ni_xCo_{1-x}Fe_2O_4$ )<sub>0.3</sub>–( $Sr_{0.5}Ba_{0.5}Nb_2O_6$ )<sub>0.7</sub> composite ceramics sintered at 1373 K is shown in Fig. 9. The evolution of  $\alpha_{ME}$  reveals a hysteretic behavior with coercive fields smaller than 100 Oe.  $\alpha_{ME}$  increases with rising  $H_{DC}$  field up to a maximum/minimum ( $\alpha_{MEmax}$ ) and then continuously decreases to zero at higher fields.

As seen in Fig. 10,  $\alpha_{\mbox{\scriptsize MEmax}}$  growths with increasing nickel content from 40(2)  $\mu$ V cm<sup>-1</sup> Oe<sup>-1</sup> (x = 0) to 180(10)  $\mu$ V cm<sup>-1</sup> Oe<sup>-1</sup> (x = 1). Analogous tendencies were also reported in magnetoelectric composites consisting of Ni/Co-ferrites and BaTiO<sub>3</sub>, Pb(Zr/Ti)O<sub>3</sub>, or PbFe<sub>0.5</sub>Nb<sub>0.5</sub>O<sub>3</sub> [41,68,69,70]. The value of the magnetoelectric coefficient is influenced by resistivity, density, and grain size of the ceramics, as well as by the magnetostrictive-/ piezoelectric output of the individual composite phases. In generally, considerably decreasing resistivities (at least one order of magnitude) of the samples can reduced the magnetoelectric effect [30,31,71,72]. However, the resistivity values of the samples are in the same order of magnitude and also the grain sizes are in a comparable range. The density of the ceramics decreases with nickel substitution, but this would rather degrade the magnetoelectric coupling. Therefore, we conclude that the magnetoelectric output of the samples is mainly determined by the magnetostrictive behaviour of the Ni<sub>x</sub>Co<sub>1-x-</sub> Fe<sub>2</sub>O<sub>4</sub> phase. On the other hand, the magnetostriction induced by a static magnetic field (HDC) is reduced from CoFe2O4 to NiFe2O4 which would expected lower  $\alpha_{ME}$  values for composite samples with increasing nickel content [73,74]. However, to measure the magnetoelectric performance, an alternating magnetic field (HAC) is superimposed to the H<sub>DC</sub> field. As pointed out by Aubert et al. [70,75], the applied H<sub>AC</sub> field leads to a dynamic deformation (piezomagnetic effect) of the ferrite grains. The resulting dynamic magnetostriction coefficient of  $CoFe_2O_4$  is lower than the one of NiFe<sub>2</sub>O<sub>4</sub> for low H<sub>AC</sub> fields [70,75], which explains the observed  $\alpha_{ME}$  evolution of our  $(Ni_xCo_{1-x}Fe_2O_4)_{0.3}$ - $(Sr_{0.5}Ba_{0.5}$  $Nb_2O_6)_{0.7}$  composites. Higher  $\alpha_{ME}$  values for composites with  $NiFe_2O_4$ compared to CoFe<sub>2</sub>O<sub>4</sub> were also found for other sintering temperatures (Fig. 11). The NiFe<sub>2</sub>O<sub>4</sub> based composites always show higher  $\alpha_{ME}$  values, although the density of the CoFe<sub>2</sub>O<sub>4</sub>–Sr<sub>0.5</sub>Ba<sub>0.5</sub>Nb<sub>2</sub>O<sub>6</sub> ceramics is higher which should lead to a better connectivity between the ferroelectric and ferromagnetic grains. After sintering at 1473 K in both composite



**Fig. 9.** Magnetoelectric coefficient  $(\alpha_{ME})$  vs. magnetic DC field for  $(Ni_xCo_{1-x}Fe_2O_4)_{0.3}$ – $(Sr_{0.5}Ba_{0.5}Nb_2O_6)_{0.7}$  composites sintered at 1373 K for 1 h. The inset shows the frequency dependence  $(H_{AC})$  of  $\alpha_{ME}$  at  $H_{DC}(\alpha_{max})$ . For the sake of clarity, in the inset every 10th data point is represented by a symbol.

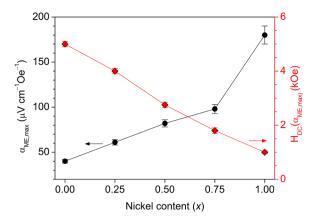


Fig. 10. Maximum of the magnetoelectric coefficient ( $\alpha_{\text{ME,max}}$ ) and the  $H_{\text{DC}}$  field at which the maximum of  $\alpha_{\text{ME}}$  appeared ( $H_{\text{DC}}(\alpha_{\text{max}})$ ) depending on the composition x for ( $Ni_xCo_{1-x}Fe_2O_4$ )<sub>0.3</sub>–( $Sr_{0.5}Ba_{0.5}Nb_2O_6$ )<sub>0.7</sub>.

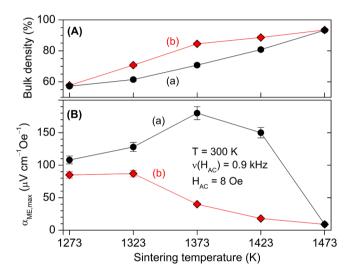


Fig. 11. Relative bulk density (A) and maximum magnetoelectric coefficient  $(\alpha_{ME,max})$  (B) of  $(NiFe_2O_4)_{0.3}-(Sr_{0.5}Ba_{0.5}Nb_2O_6)_{0.7}$  (a) and  $(CoFe_2O_4)_{0.3}-(Sr_{0.5}Ba_{0.5}Nb_2O_6)_{0.7}$  (b) composites versus sintering temperature (soaking time 1 h, heating-/cooling rate 5 K min $^{-1}$ ). The uncertainties of the data are sometimes smaller than the symbol size.

samples  $\alpha_{ME}$  drops down because of a considerable increase in conductivity of more than one order of magnitude [31].

The  $H_{DC}$  field at which  $\alpha_{ME}$  reaches its maximum  $(H_{DC}(\alpha_{max}))$  almost linearity decreases with x from 5.0 to 1.0 kOe (Fig. 10) as a result of the change in the magnetostrictive behaviour of  $Ni_xCo_{1-x}Fe_2O_4$ . The magnetoelectric effect in composites is widely accepted as a product property between a magnetostrictive  $(Ni_xCo_{1-x}Fe_2O_4)$  and a piezoelectric material  $(Sr_{0.5}Ba_{0.5}Nb_2O_6)$  [76,77]. Therefore, the field-dependence development of the magnetoelectric coefficient reflects the magnetostriction evolution of  $Ni_xCo_{1-x}Fe_2O_4$ . The maximum slop of the magnetostriction (strain derivative) and the maximum of the piezomagnetic coefficient of  $NiFe_2O_4$  appears at a lower  $H_{DC}$  field in contrast to  $CoFe_2O_4$  [70,75].

### 3.2. $(NiFe_2O_4)_{0.3} - (Sr_yBa_{1-y}Nb_2O_6)_{0.7}$ composites

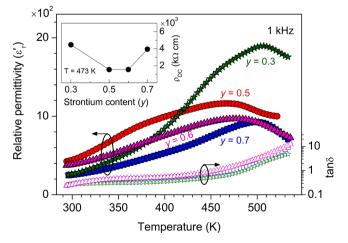
In a second set of samples with NiFe<sub>2</sub>O<sub>4</sub> as the ferrimagnetic component, the Sr/Ba ratio of the ferroelectric component was varied and its effect on the dielectric and magnetoelectric properties was studied. The (NiFe<sub>2</sub>O<sub>4</sub>)<sub>0.3</sub>–(Sr<sub>y</sub>Ba<sub>1-y</sub>Nb<sub>2</sub>O<sub>6</sub>)<sub>0.7</sub> composites with y=0.3, 0.5, 0.6, and 0.7 were sintered at 1373 K for 1 h and reached relative

densities of 71(1) -72(1)% (y = 0.5, 0.6, 0.7) and 76(1)% (y = 0.3), respectively. The relative densities were related to 5.30-5.39 g cm<sup>-1</sup> depending on y [44] (see Tab. S1, supporting information). Up to a sintering temperature of 1373 K, the XRD patterns (Fig. S9, supporting information) show reflections of Sr<sub>v</sub>Ba<sub>1-v</sub>Nb<sub>2</sub>O<sub>6</sub>, NiFe<sub>2</sub>O<sub>4</sub> and small amounts (2 - 4 wt%) of orthorhombic or tetragonal (NiFe)Nb<sub>2</sub>O<sub>6</sub> [JCPDS #01-077-1290/ #01-076-2355] as secondary phase [31], as aforementioned. Additionally, for the sintered composites with y = 0.7reflections at 17.6, 22.9, 28.2, 29.1, and  $31.8^{\circ}$  in the XRD pattern indicate the formation of  $SrNb_2O_6$  (JCPDS #01-072-2088) with a fraction of about 20 wt%. Sintering at 1423 K leads in the case of composites with y = 0.3 to the formation of small amounts (ca. 6 wt%) of  $Ba_3(Fe,Ni)Nb_6O_{21}$  (JCPDS #01-079-0074, #01-079-0075), as confirmed by EDX analysis. The phase composition for y = 0.5, 0.6 and 0.7 does not change after firing at 1423 K. However, in all samples, the orthorhombic (NiFe)Nb<sub>2</sub>O<sub>6</sub> phase completely transforms to the tetragonal one with rutile structure [31] (Fig. S10, supporting information) after sintering above 1373 K.

The saturation magnetization values, related to the nominal NiFe<sub>2</sub>O<sub>4</sub> content, are between 46.1(2) - 47.0(2) emu  $g^{-1}$  for composites sintered at 1373 K and thus independent on the strontium content (y) as expected. The same is true for other sintering temperatures (Fig. S11, supporting information). As mentioned above, these values are slightly lower than the  $M_s$  values of pure NiFe<sub>2</sub>O<sub>4</sub>.

The evolution of the permittivity with temperature at 1 kHz depending on the Sr content (y) is depicted in Fig. 12. All samples show increasing permittivity values with rising temperatures and a decrease of  $\varepsilon_{\rm r}'$  above 473 K. The permittivity curves of the ceramic bodies do not show a clear maximum reflecting the transition from the ferroelectric to the paraelectric state. In contrast, measurements on phase-pure Sr<sub>y</sub>Ba<sub>1</sub>.  $_{-y}$ Nb<sub>2</sub>O<sub>6</sub> ceramics show dielectric maxima at 324(2), 353(2), 375(2), and 506(2) K (Fig. S7, supporting information), in accordance with literature data [36,39]. As shown in the inset of Fig. 12, the DC resistivity values, calculated from the impedance data, of the (NiFe<sub>2</sub>O<sub>4</sub>)<sub>0.3</sub>–(Sr<sub>y</sub>Ba<sub>1-y</sub>Nb<sub>2</sub>O<sub>6</sub>)<sub>0.7</sub> composites lie in the same order of magnitude. Composites with y=0.5 and 0.6 reveal only slightly lower DC resistivity values than samples with y=0.3 and 0.7.

The maximal magnetoelectric response ( $\alpha_{MEmax}$ ) of (NiFe<sub>2</sub>O<sub>4</sub>)<sub>0.3</sub>–(Sr<sub>y</sub>Ba<sub>1-y</sub>Nb<sub>2</sub>O<sub>6</sub>)<sub>0.7</sub> samples depending on y is shown in Fig. 13.  $\alpha_{MEmax}$  rises from y=0.3 to y=0.5 reflecting the increasing piezoelectric coefficient of Sr<sub>y</sub>Ba<sub>1-y</sub>Nb<sub>2</sub>O<sub>6</sub> with rising strontium content (y) [40]. However, the significantly lower  $\alpha_{MEmax}$  values for y=0.6 and especially for 0.7 is unexpected. The resistivities of the samples (inset in



**Fig. 12.** Dielectric behavior  $(ε_r'/closed \ symbols$ ,  $tan \delta/open \ symbols$ ) at 1 kHz for (NiFe<sub>2</sub>O<sub>4</sub>)<sub>0.3</sub>–(Sr<sub>y</sub>Ba<sub>1-y</sub>Nb<sub>2</sub>O<sub>6</sub>)<sub>0.7</sub> ceramic bodies sintered at 1373 K for 1 h. For the sake of clarity every 4th data point is represented by a symbol. The inset shows the specific DC resistivity in dependence of the strontium content (y). The uncertainties of the data are smaller than the symbol size.

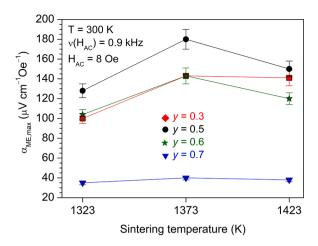


Fig. 13. Maximum magnetoelectric coefficient ( $\alpha_{ME}$ ) depending on the sintering temperature for (NiFe<sub>2</sub>O<sub>4</sub>)<sub>0.3</sub>–(Sr<sub>y</sub>Ba<sub>1-y</sub>Nb<sub>2</sub>O<sub>6</sub>)<sub>0.7</sub> composites.

Fig. 12), which also influenced the magnetoelectric output, differ only slightly from each other (1.6  $-4.5\cdot10^3$  k $\Omega$ cm) and can therefore not explain the reduced  $\alpha_{\text{MEmax}}$  values for y> 0.5. We suppose that the reason for the decline of  $\alpha_{\text{MEmax}}$  lie in the microstructure and the formation of non-ferroelectric  $SrNb_2O_6$  [78] for y = 0.7. Due to the higher calcining temperatures necessary for the formation of phase-pure Sr<sub>v</sub>- $Ba_{1-y}Nb_2O_6$  (y = 0.6, 0.7) the ferroelectric phase in the resulting composites reveal considerably larger grain sizes. For example, after sintering at 1373 K, the size of the Sr<sub>y</sub>Ba<sub>1-y</sub>Nb<sub>2</sub>O<sub>6</sub> grains are between 1  $-6 \mu m$  (y = 0.3, 0.5), 1 - 12  $\mu m$  (y = 0.6), and 2 - 33  $\mu m$  (y = 0.7), whereas the size of the NiFe<sub>2</sub>O<sub>4</sub> grains (0.5 - 3  $\mu m$ ) do not differ significantly with y (Fig. S12, supporting information). We suppose that the large grain size of the ferroelectric phase for y > 0.5 leads to a poorer contact between the ferrimagnetic and ferroelectric grains. The strong reduction of  $\alpha_{ME}$  for composites with y = 0.7 may additionally caused by the formation of considerable amounts of SrNb2O6 of about 21 vol%, which appears as cuboid-like grains  $(1 - 4 \mu m)$  near the  $Sr_{0.7}Ba_{0.3}Nb_2O_6$ grains and hinders an effective mechanical coupling between nickel ferrite and strontium barium niobate grains (Fig. S13, supporting information). The complete development of  $\alpha_{\text{ME}}$  depending on  $H_{\text{DC}}$  for all (NiFe<sub>2</sub>O<sub>4</sub>)<sub>0.3</sub>-(Sr<sub>v</sub>Ba<sub>1-v</sub>Nb<sub>2</sub>O<sub>6</sub>)<sub>0.7</sub> samples is shown in Fig. S14 (supporting information).

The highest magnetoelectric coefficient was found for y=0.5, whereas  $Sr_yBa_{1-y}Nb_2O_6$  with significantly higher strontium content are less suitable as ferroelectric components for 0-3 magnetoelectric composite ceramics. Additionally, during the sintering process, composites with a  $Sr_yBa_{1-y}Nb_2O_6$  composition near the limit of the ferroelectric range ( $y=0.3,\ 0.7$ ), tend to segregate into barium- and strontium-rich phases, respectively.

## 4. Conclusion

Magnetoelectric  $(Ni_xCo_{1-x}Fe_2O_4)_{0.3}-(Sr_yBa_{1-y}Nb_2O_6)_{0.7}$  composite ceramics were prepared by the conventional mixed-oxide method. The influence of the nickel content on the magnetoelectric output was investigated on samples containing  $Sr_{0.5}Ba_{0.5}Nb_2O_6$  as ferroelectric component. After sintering at 1373 K for 1 h, densities of the ceramics in the range 70–85% were achieved, which slightly decrease with rising nickel content (x). SEM investigations confirm a 0–3 connectivity of the samples with  $Ni_xCo_{1-x}Fe_2O_4$  grains up to 5  $\mu$ m and  $Sr_{0.5}Ba_{0.5}Nb_2O_6$  grains up to 9  $\mu$ m. DC conductivities of the ceramic samples differs only slightly with x. The magnetoelectric coefficient ( $\alpha_{ME}$ ) shows hystereses with maxima/minima at  $H_{DC}$  between  $\pm 1.0$  and  $\pm 5.0$  kOe depending on x. The maximum magnetoelectric coefficient ( $\alpha_{ME,max}$ ) considerably rises with nickel content from 40 to 180  $\mu$ V Oe $^{-1}$  cm $^{-1}$  (@ 900 Hz). The development of  $\alpha_{ME,max}$  with x is similar to the evolution of the dynamic

magnetostriction of the ferrite phase. The magnetic Curie temperature also increases with nickel content, however the Curie temperatures of the  $(Ni_xCo_{1-x}Fe_2O_4)_{0.3}-(Sr_{0.5}Ba_{0.5}Nb_2O_6)_{0.7}$  composites are lower than for pure  $Ni_xCo_{1-x}Fe_2O_4$  ceramics most likely because of cation vacancies in the ferrite phase. The influence of the Sr/Ba ratio in the ferroelectric phase was investigated on  $(NiFe_2O_4)_{0.3}-(Sr_yBa_{1-y}Nb_2O_6)_{0.7}$  ceramic specimens.  $\alpha_{ME,max}$  increases with the strontium content, however for  $y\gg 0.5$   $\alpha_{ME,max}$  considerably decreases due to the formation of a larger amount of secondary phases and/or large grain sizes of  $Sr_yBa_{1-y}Nb_2O_6$  (y>0.5) which hinders an effective coupling between the ferrimagnetic and ferroelectric phase.

The investigations show that the magnetoelectric performance of the system (Ni $_x$ Co $_{1-x}$ Fe $_2$ O $_4$ )—(Sr $_y$ Ba $_{1-y}$ Nb $_2$ O $_6$ ) is influenced by the stoichiometries of both composite phases. Additionally, the study emphasized the importance of the dynamic magnetostriction for the magnetoelectric output.

### CRediT authorship contribution statement

**Roberto Köferstein:** Writing – review & editing, Writing – original draft, Validation, Project administration, Methodology, Investigation, Formal analysis, Conceptualization. **Maria-Sophie Wartmann:** Validation, Investigation. **Stefan G. Ebbinghaus:** Writing – review & editing, Validation, Supervision, Resources.

### Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

### Data availability

Data will be made available on request.

### Supplementary materials

Supplementary material associated with this article can be found, in the online version, at doi:10.1016/j.materresbull.2024.112860.

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